# Rx ROOF REPAIR SOLVENT FREE

**Premium Patch and Repair Silicone Mastic** 





APPLICATIONS

ROOFING

WATERPROOFING

PRODUCT DATA SHEET PDRXRRSF - REV 250213

## **PRODUCT NUMBERS:**

- TRO-RXRRSF-2 2 gal (7.6 L) Pail
- TRO-RXRRSF-SAU-CS12 20 fl oz (590 mL) Sausage

## **DESCRIPTION & FEATURES:**

Rx ROOF REPAIR SOLVENT FREE is an all-weather, UV-stable, premium-grade silicone mastic intended for long-term patching and repair. Formulated with Kevlar® fibers, Rx ROOF REPAIR SOLVENT FREE allows one-step application without the need for a reinforcing fabric. It adheres to wet or dry surfaces over a wide variety of substrates and can be used to repair membrane punctures, abrasions, and other spot repairs on horizontal or vertical applications. Rx ROOF REPAIR SOLVENT FREE efficiently and securely seals joints, exposed fasteners, and other miscellaneous roof repairs.

- · Reinforced with Kevlar® fibers
- Ready to use no mixing required
- Solvent-free, making it a VOC compliant product in areas with VOC restrictions, such as Southern California
- · Adheres to wet and dry surfaces
- Repairs membrane punctures
- Provides a long-lasting seal for joints and fasteners
- UV-stable

Kevlar is a registered trademark of Dupont Safety & Construction, Inc.

## STORAGE:

Store the container in an upright position to prevent damage. Store in a clean, dry location and cover as necessary to protect from temperatures below  $0^\circ F$  (-18°C) and above  $200^\circ F$  (93°C). Approximate shelf life is 18 months from date of manufacture when properly stored and sealed.

## APPLICATION:



BRUSH



TROWEL



PUTTY KNIFE

The substrate should be clean, stable, and free of any loose materials, grease, or other contaminants that could compromise the product's performance.

Apply **Rx ROOF REPAIR SOLVENT FREE** in a uniform layer to ensure thorough coverage, typically in a single application. For multiple applications, allow one hour of curing time between layers before applying additional material. The final cured thickness must be free of voids, pinholes, cracks, or blisters.

**Rx ROOF REPAIR SOLVENT FREE** is UV-stable and does not require a topcoat. It is not intended to be painted or covered. Application rates are job-specific and will vary based on surface conditions, porosity, and job requirements. Additional material may be necessary.

**Rx ROOF REPAIR SOLVENT FREE** becomes tack-free in approximately one hour under ambient conditions 70°F (21°C) and 50% relative humidity. Drying time depends on temperature, humidity, and film thickness. As a moisture-cure product, low humidity will extend cure times.

Refer to SOPREMA technical documentation for additional application guidelines.

# **CLEANUP:**

Cleanup of equipment containing undried material can be completed using paint thinner before the material dries.

# **LIMITATIONS:**

Application is limited to certain substrates, including SBS and APP-modified bitumen, aluminum, metal, silicone coatings, and acrylic coatings. Application over modified bitumen or asphalt requires the use of a bleed blocking primer.



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# **TECHNICAL INFORMATION & TESTING:**

PHYSICAL PROPERTIES		
PROPERTY	VALUE	TEST METHOD
Density, lb/gal (kg/L)	12.2-12.5 (1.46-1.50)	ASTM D1475
Tack-free under ambient conditions @ 70°F (21°C), min	40 +/- 20	ASTM C679
Elongation at break, $\%$	80 +/- 10	ASTM D412
Peel strength (aluminum), PLI (N/m)	3 (525)	ASTM D903
Tear strength, lbf/in (N/mm)	27 (4.7)	ASTM D624
Impact resistance, Shore A hardness	60 +/- 5	ASTM D661

All values shown are nominal and subject to normal manufacturing tolerances.

## **SUSTAINABILITY**





